

2 Part Pusher/Cutter Assembly

Below are instructions to dispense a tote with a 2" BSP fitment using Western Tooling 2" BSP 2 part pusher/cutter assembly with a Western Tooling V50 gate valve.



Items needed:

IC-2036: V50 gate valve

IC-9009: 2" BSP 2 part cutter assembly



Tote is ready for dispense.



Dispense fitment.



Remove crown cutter from fitment.



Flip crown cutter 180° and put back into fitment.



Thread bottom assembly of the 2 part cutter adapter to fitment.



Thread pusher to V50 gate valve.



Thread V50 gate valve with pusher to bottom assembly until it stops.



Membrane is now cut, attach necessary adapter.
Tote is ready for dispense.

